

## 9:00 Registration and Coffee

### 10:15 **Welcome** by Jiří Hošek

Opening lecture by Philippe Dillmann

IRON IN MEDIAEVAL MONUMENTS: RESULTS OF 15 YEARS OF RESEARCH AND NEW PERSPECTIVES

P. Dillmann, M. L'Héritier, A. Disser, S. Leroy, E. Vega, E. Delque-Kolic

10:40 Discussion

#### 10:45 Morning Session - chairman S. Orzechowski

10:45 RECYCLING AND SALVAGING FERROUS ALLOYS IN THE MIDDLE AGES: A COMMON PRACTICE? NEW INSIGHTS FROM TEXTS AND METALLOGRAPHIC ANALYSES

M. L'Héritier

11:00 FUNCTIONAL AND STRUCTURAL CHANGES OF THE IRON WORKSHOP OF CASTEL-MINIER, (1250 – 1580)

F. Téreygeol, J.-C. Méaudre

11:15 MEDIEVAL IRON SMELTING IN GIPUZKOA (BASQUE COUNTRY, SPAIN); ARCHEOLOGICAL RESEARCH ABOUT THE

"HAIZEOLA"

M. Urteaga

11:30 A NEW TYPE OF SEMI-PRODUCT WITH A ROLLED EXTREMITY IN ILE-DE-FRANCE (FRANCE: TYPOLOGICAL, METALLOGRAPHIC

AND PROVENANCE STUDY)

S. Bauvais

11:45 FABRICATION AND CIRCULATION OF MEDIEVAL ARMOR: AN ARCHAEOMETRY APPROACH

E. Bérard

12:00 Discussion

# 12:20 Lunch

### 14:10 First Poster Session

HOW IT'S MADE – ARGUM'S PRACTICE AND METHODOLOGY USED FOR METALLOGRAPHIC ANALYSIS OF MEDIEVAL IRON ARTEFACTS FROM THE CARPATHIAN BASIN

P. Barkóczy

FIREproof – AN INTERNATIONAL IRONSMELTERS AND BLACKSMITHS FORUM AT ARTIfacts – PRUSZKOW ARCHELOGICAL FESTIVAL AT THE MUSEUM OF ANCIENT MAZOVIAN METALLURGY IN PRUSZKOW, POLAND

K. Brodowska, L. Sauder, D. Markewitz, J.J. Olesen, T.B. Haraldsen, M. Nissen, P. Madera, A. Wrona, W. Weker, M. Tomaszczyk

THE MAZOVIAN CENTRE OF METALLURGY

K. Brodowska

SMELTING SLAGS AND SLAG INCLUSIONS, POOR MANS PROVENANCING OF IRON

A. Jouttijarvi

A COMPLEX COMPARATIVE STUDY OF EARLY MEDIEVAL SPLIT BLOOMS FROM PANNONIA

B. Török

THE USE OF COAL IN "LA CHAINE OPÉRATOIRE DU FER" TO LATE MIDDLE AGES IN THE NORTH OF FRANCE

s. Jagou

INVESTIGATION, CONSERVATION AND RECONSTRUCTION OF A MIGRATION-PERIOD SWORD

P. Bárta, J. Hošek

IRON SMELTING AT THE IRON AGE OPPIDUM OF STARÉ HRADISKO

A. Frank-Danielisová, V. Beran

THE MANUFACTURING TECHNOLOGY OF A PATTERN-WELDED KNIFE FROM KOBILIĆ

A. Thiele

14:40 Change to the conference room

14:50	First Afternoon Session - chairman E. Blakelock
14:50	EXCAVATIONS AT WETZLAR-DALHEIM II: EXPERIMENTAL IRON PRODUCTION
14.50	G. Gassmann, A. Schäfer
15:00	EXCAVATIONS AT WETZLAR-DALHEIM: DOUBTING RADIOCARBON DATING FROM SLAGS  A. Schäfer
15:10	THE LATE BLOOMERY: DIRECT IRON PRODUCTION IN EUROPE AFTER THE INTRODUCTION OF THE BLAST FURNACE
15:20	P. Rondelez  LARGE SCALE BLOOMERY PRODUCTION IN SE SWEDEN
15:20	G. Magnusson
15:30	A VIKING HOARD OF IRON BLOOMS: IRON PRODUCTION AT A CHIEFTAIN'S FARM IN VATNSFJÖRÐUR, NORTHWEST
	ICELAND T. Birch, K. Milek, D. Mooney, G. A. Gisladóttir, G. Guðmundsson
15:40	Discussion
16:00	Coffee Break
16:30	Second Afternoon Session - chairman V. Serneels
16:30	ARCHAEOLOGICAL AND HISTORICAL DATA FOR THE HEAVY, UNIQUE SPLIT IRON BLOOMS FOUND IN PANNONIAN LATE ROMAN FORTRESSES
	J. Gömöri, O. Heinrich-Tamáska
16:45	BEFORE OR AFTER? STRATIGRAPHICAL RELATIONS OF THE SLAG – PIT FURNACES ON SOME IRON AGE SETTLEMENTS IN THE MAZOVIAN CENTER OF METALLURGY. A NOTE ON THE DATING OF IRON AGE BLOOMERY FIELDS  R. Janiszewski
17:00	CLIMATE, ECONOMY AND IRON. NEW LOOK ON THE IRONWORKING CENTRE IN NORICUM
	S. Modzelewski
17:15	ONE OF 150 000 – HOW TO "READ" FURNACE ARTIFACTS FROM MAZOVIAN CENTRE OF METALLURGY  K. Brodowska
17:30	THE IRON PRODUCTION CENTER OF THE WIELBARK CULTURE IN WEST POMERANIA, POLAND
47.45	A. Błażejewski, A. Chmielowska SOCIO-ECONOMIC DETERMINANTS OF IRON PRODUCTION ON POLISH LANDS DURING ANTIQUITY - THE PHENOMENON OF
17:45	METALLURGICAL SMELTING CENTRES OF THE PRZEWORSK CULTURE  S. Orzechowski
18:00	Discussion
18:20	End



9:00	First Morning Session - chairman A. Giumlia-Mair
9:00	PATHWAYS IRON INDUSTRY IN EASTERN EUROPE
	V. Zavyalov, N. Terekhova
9:15	THE BEGINNING OF IRON METALLURGY IN THE LOWER DANUBE AREA. A CASE STUDY ON THE IRON SLAG FROM THE
	BABADAG SETTLEMENT (DOBRUJA, ROMANIA)
0.20	C. Cozma, N. Cimpoieșu, SC. Ailincăi, F. Mățău
9:30	TransFER – NEW RESEARCH PROJECT ON IRON PRODUCTION IN DRAVA RIVER VALLEY  T.S. Ivančan, I.M. Hrovatin
9:45	THE BLOOMERY PROCESS – IRON QUALITIES FROM LATE BRONZE AGE TO THE VIKING AGE (1000 BC–1000 AD) IN SWEDEN
5.43	L. Grandin, E. Ogenhall, E. Hjärthner-Holdar
10:00	Discussion
10.00	
10:15	Coffee Break
10:45	Second Morning Session - chairman to be confirmed
10:45	REFLECTIONS ON THE FORM OF ANCIENT IRON BLOOMS OBTAINED IN SLAG-PIT FURNACES FROM METALLURGICAL
	CENTRE IN THE ŚWIĘTOKRZYSKIE MOUNTAINS
11:00	A. Wrona HOW TO MAKE BLOOMS, LIKE ANCIENTS SMELTERS. OR HOW TO BE CHALLENGED TO MAKE MY BIGGEST BLOOM EVER
11:00	J. J. Olesen
11:15	SLAG-PIT BLOOMERY FURNACE TARCHALICE TYPE – RECONSTRUCTION AND EXPERIMENTAL RESEARCH
	P. Madera, D. Kik, I. Suliga
11:30	THE BLOOMERY FURNACES OF THE MONTAGNE NOIRE (FRANCE), INSTRUCTIONS FOR USE. RESULTS OF TWENTY YEARS OF
	EXPERIMENTS, BETWEEN ARCHAEOLOGY AND ARCHAEOMETRY
	MP. Coustures, D. Béziat
11:45	AIR FLOW RATE CALCULATIONS FOR NATURAL DRAFT SMELTING FURNACES
	S. Perret
12:00	Discussion

# 14:10 Second Poster Session

12:20 Lunch

MANUFACTURE AND LIFE CYCLE OF AN IRON KNIFE

E. Blakelock

FROM HARD ROCK TO HEAVY METAL - EARLY IRON PRODUCTION IN A HUNTING- AND GATHERING COMMUNITY IN NORTHERN SWEDEN

C. Bennerhag

CAST IRON AND REFRACTORY FIREBRICKS FROM A LATE 17TH CENTURY BLOOMERY FURNACE: THE FINAL PHASE OF INNOVATION IN CUMBRIAN BLOOMERY SMELTING

P. Crew, M.F. Charlton, B. Gilmour, J. Procter

THE CLASSIC BLOOMERY FURNACE (1ST CENTURY B.C.) AT LES MARTYS (SOUTHERN FRANCE)

C. Domergue, J.-M. Fabre

FIRST RESULTS CONCERNING MANUFACTURING PROCESSES OF THE FIRST IRON ALLOY ITEMS FROM THE HABITAT OF CUCIURPULA (CORSE-DU-SUD, FRANCE) BETWEEN THE VIIIE AND VIIE CENTURY BC

A.-L. Grevey, V. Vignal, K. Pêche-Quilichini, D. Grevey, E. Gailledrat, M.C. Belarte

FIRST IRON KNIVES IN NORTHERN IBERIA (8TH-6TH CENTURIES BC): FUNCTION, TIPOLOLOGY AND TECHNOLOGY M. C. Rovira-Hortalà

IRON OF THE IBERIAN WARRIORS: ARCHAEOMETALLURGICAL STUDY OF A SWORD FROM PUIG DE SANT ANDREU – ULLASTRET (GIRONA, SPAIN)

M. Gener Moret, M. C. Rovira-Hortalà

THE PROTOHISTORICAL IRONWORKING IN PRAGUE-BUBENEČ. AN INDUSTRIAL SITE UNDER THE MICROSCOPE D. Bursák

THE DEVELOPMENT OF IRON ORE RESOURCES BY MIDDLE VOLGA REGION PREHISTORIC AND MEDIEVAL POPULATION

Y. Semykin, L. Vyazov, E. Shaikhutdinova

14:40 Change to the conference room

14:50	First Afternoon Session - chairman P. Dillmann
14:50	THE 7TH-6TH CENTURY BC IRON SMELTING FURNACE OF LA PASTORA MINE (ALISEDA, CACERES, (SPAIN). THE EARLIEST
	EVIDENCE OF TAPPED SLAGS IN SPAIN
	S. Rovira-Llorens, M. Renzi, I. P. Soldevila , D.M.D. Espino, A.R. Díaz
15:00	NON-TAPPING IRON-SMELTING FURNACES IN SOUTHERN BRITAIN
45.40	T. Young
15:10	FURNACE TYPES IN THE BLOOMERY PROCESS FROM LATE BRONZE AGE TO THE VIKING AGE (1000 BC TO 1000 AD) – ARE
	THERE VARIATIONS IN MORPHOLOGY DUE TO FUNCTIONAL, REGIONAL OR CHRONOLOGICAL REASONS?
15.20	E. Hjärthner-Holdar
15:20	ONE OF THE LARGEST EARLY MEDIEVAL UNEARTHED FERROUS METALLURGICAL CENTRE OF EUROPE IN ZAMÁRDI (HUNGARY) – COMPREHENSIVE DESCRIPTION AND THE ARCHAEOMETALLURGICAL EXAMINATIONS OF LOCAL SLAGS
	B. Török
15:30	NEW LIGHT ON OLD IRON: RECENT WORK ON IRON AGE IRON PRODUCTION, CONSUMPTION AND DEPOSITION IN THE UK
15.50	P. Halkon
15:40	Discussion
16:00	Coffee Break
16:30	Second Afternoon Session - chairman J. Hošek
16.20	THE EARLIEST EVIDENCE OF IRON METALLURGY IN THE CIRCUMPOLAR REGION OF ASIA (SOURCE: UST-POLUI
16:30	EXCAVATIONS IN 2010–2015)
	E. Vodyasov
16:45	IRON WORKING AT IRON AGE (10TH-9TH CENTURY BCE) TEL MEGIDDO AND TELL ES-SAFI/GATH, ISRAEL: COMPARATIVE
	ANALYSIS OF WORKING DEBRIS AND PARAPHERNALIA
	V. Workman, A. Eliyahu-Behar
17:00	IRON ORE SOURCES OF THE SOUTHERN LEVANT DURING THE IRON AGE; PRELIMINARY CHEMICAL AND ISOTOPIC ANALYSIS
	A. Eliyahu-Behar
17:15	MULTIPHASE IRON-STEEL OBJECTS FROM MEDIEVAL ANATOLIAN SELJUKS: CLASSIFICATION AND PRODUCTION
	TECHNIQUES
17.20	Ü. Güder, C.C. Taşan, A. Yavaş AN EXPERIMENTAL STUDY OF IRON SMELTING TECHNIQUES USED IN THE SOUTH EAST RAJASTHAN WITH SPECIAL
17:30	REFERENCE TO NATHARA-KI-PAL, UDAIPUR
	S. Udayakumar
17:45	ITUTINGA IRON METEORITE IN APPLIED METALLURGICAL AND ARCHAEO METALLURGICAL PROCESS
	G.A. Nunes, A.R. Da Costa
18:00	Discussion
18:20	End
19:00	Conference Dinner



14:40

Change to the conference room

9:00	First Morning Session - chairman A. Williams
3.00	This morning session charmany a vinianis
9:00	THE ANCIENT STEEL SWORD TECHNOLOGY REVEALED THROUGH NEUTRON IMAGING F. Grazzi
9:15	IRON IN IRON AGE SCOTLAND  G. Cruickshanks
9:30	IRON, AUTOCHTHONY AND THE MAKING OF ANCIENT GREECE  M. Kostoglou
9:45	DEVELOPMENT PROCESS TO THE JAPANESE TRADITIONAL IRON SMELTING TATARA  Y. Murakami
10:00	Discussion
10:15	Coffee Break
10.45	
10:45	Second Morning Session - chairman B. Gilmour
10:45	A NEW ANALYSIS OF THE SPREAD OF IRON TECHNOLOGY IN AFRICA  L. Iles, K. Manning, A. Timpson
11:00	ANCIENT IRON PRODUCTION AT THE ROYAL CITY OF MEROE, SUDAN  J. Humphris
11:15	SIZE – NECESSARY, BUT SUFFICIENT? PYROTECHNICAL UPGRADE IN RECENT KANIASSO, IVORY COAST: FROM KAN 2 TO KAN 3  M. Bonta
11:30	AN INTEGRATED ARCHAEOMETALLURGICAL TYPOLOGY OF ARCHITECTURAL CRAMPONS AS A METHOD FOR RECONSTRUCTING THE IRON ECONOMY OF ANGKOR, CAMBODIA (10TH TO 13TH C.).  S. Leroy, M. Hendrickson, A. Disser, E. Vega, P. Dillmann, E. Delque-Kolic, P. Venunan, C. Pottier, S. Bauvais, T. Blanchet
11:45	THE MASS PRODUCTION OF IRON IN WEST AFRICA AND ITS SIGNIFICANCE  V. Serneels
12:00	Discussion
12:20	Lunch
14:10	Third Poster Session
	EARLY MEDIEVAL IRON PRODUCTION IN PODRAVINA - NW CROATIA
	MILANÓWEK-FALĘCIN – SETTLEMENT OF THE ANCIENT IRON SMELTERS  M. Woźniak
	SHAYTAN MEDIEVAL AREA – THE BIGGEST MINING AND IRON PRODUCTION COMPLEX OF ARCHAEOLOGICAL SITES IN WESTERN SIBERIA
	O. Zaitceva, E. Vodyasov  THE CHEMICAL VARIATION OF MAJOR SIGNATURE IN AN IRON PRODUCTION REGION: THE EXAMPLE OF THE "PYRÉNÉES-
	ORIENTALES" AND THE CANIGOU MOUNTAIN (FRANCE) BETWEEN ANTIQUITY AND MODERN PERIOD  E. Vega, P. Dillmann, S. Leroy, P. Gaspard
	EAST AFRICAN IRON PRODUCTION PROCESSES AND PRODUCTS IN 7TH-10TH CENTURIES AD  E. Bauzyte
	LATE MEDIEVAL AND EARLY MODERN SMITHY SITE OF KÄKU, ESTONIA  R. Saage, J. Peets
	MODELING BLOOMERY PROCESSES ON ANCIENT RUS FURNACE
	M. Ratkin, V. Zavyalov, N. Terekhova  MEDIAEVAL PROCESSING OF IRON ORES IN THE CENTRAL PART OF MORAVIA - ARCHAEOLOGY & EXPERIMENTS  M. Barák, O. Mosta, D. Talla
	M. Barák, O. Merta, D. Talla INVESTIGATION OF THE GREAT MORAVIAN 'ULFBERHT' SWORD FROM BŘECLAV-POHANSKO E. Ottenwelter, J. Košta, J. Hošek

14:50	First Afternoon Session - chairman V. Zavyalov
14:50	METALLOGRAPHIC EXAMINATION OF FOUR 7TH-8TH CENTURY LONG-BLADE WEAPONS FROM ŽELOVCE (SLOVAKIA)
15.00	J. Hošek, M. Haramza  HELMETS AND BODY ARMOUR IN THE 14TH CENTURY - THE TRIUMPH OF AN INDUSTRY
15:00	A. Williams
15:10	THE METALLURGY OF SOME LATE MEDIEVAL HELMETS IN THE WALLACE COLLECTION AND ELSEWHERE
	D. Edge
15:20	IRON FINDS FROM A LATE ANTIQUE WORKSHOP IN FIESOLE, ITALY
15:30	B. Gilmour, A. Giumlia-Mair SINGLE EDGED SWORDS - CHANGES IN TECHNOLOGY AND THE KNOWLEDGE OF STEEL
13.30	A. Jouttijarvi
15:40	Discussion
16:00	Coffee Break
16:30	Second Afternoon Session - chairman B. Török
20.00	
16:30	THE ROMAN SEMI-PRODUCT OF THE NORTH-WESTERN MEDITERRANEAN: TYPOLOGY, QUALITY, DISTRIBUTION, CHRONOLOGY AND PROVENANCE
	G. Pagès, S. Leroy, E. Vega, P. Dillmann, E. Delqué-Kolic, P. Fluzin, L. Long
16:45	PRODUCING, EXCHANGING AND HOARDING IRON. THE CURRENCY-BARS HOARDS NEAR THE ARISTOCRATIC RESIDENCE OF THE CAMP DU CHÂTEAU IN SALINS-LES-BAINS (JURA – FRANCE)
	M. Berranger, P. Fluzin, S. Leroy, A. Disser, E. Vega, M. Aubert, P. Dillmann
17:00	IRON AGE IRON PRODUCTION IN SCOTLAND AND BEYOND  S. Stetkiewicz
17:15	THE CIRCULATION OF IRON PRODUCTS IN EASTERN FRANCE AND SOUTHERN GERMANY DURING THE LATE HALLSTATT
	AND EARLY LA TÈNE : COMBINED ELEMENTAL AND ISOTOPIC APPROACHES FOR PROVENANCE OF IRON  A. Disser, S. Bauvais, R. Schwab, P. Dillmann, M. Brauns, S. Leroy, G. Gassmann
17:30	"CHAINE OPERATOIRE" FOR CELTIC-ROMAN BLOOMERY FURNACES IN MID-NORWAY
	A. Espelund
17:45	Discussion
18:05	Closing
10.03	Ciosing
18:15	End